

**FrontLine**<sup>®</sup>  
Bldg. Products Inc.  
Member of the Bay Family of Companies



# ALUMINUM SDL KITS FOR VISTAGRANDE DOORS

## NEED A SOLUTION FOR FAULTY SDL BARS? MAKE THE SWITCH TO ALUMINUM.

Tired of SDL bars that move, crack, break, or pull away? Switch to Aluminum SDL Kits for minimal expansion and contraction, with proven adhesion for all climates.

- Doesn't expand and contract like PVC or vinyl
- Stands up in any climate; no warping, splitting, or cracking
- Paintable and stainable – able to be painted dark colors
- 3M™ VHB™ Tape for superior adhesion
- Endwork conforms to flush-glazed and lip lites
- Dado for a stronger grille and easy assembly
- Save time and labor in the shop



Result of using non aluminum SDLs

**BE IMPRESSIVE**

Our Mission. Your Advantage.

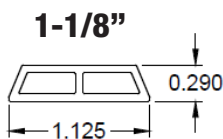
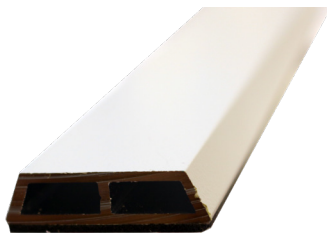
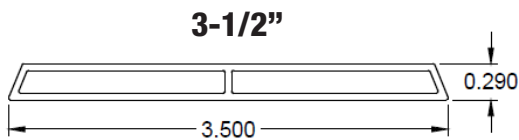
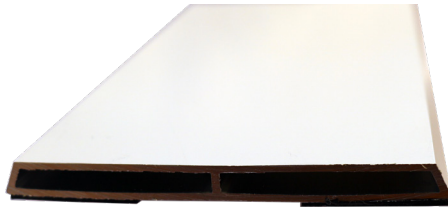
800.394.1993 ■ 214.381.2121  
[WWW.DWDISTRIBUTION.COM](http://WWW.DWDISTRIBUTION.COM)

20230530

**DW**<sup>↑</sup>  
an **SBP** brand

## Preparation for Simulated Divided Lite (SDL) Grille

- Do not attempt grille application in temperatures below 60° F.
- To assist during application, a spacer is recommended to temporarily prevent the grille tape from sticking to glass surface when positioning grille. A dowel or round toothpick can be used. Also recommended, to assist with the application of your grille, is a small square.
- If not already complete, finish and/or assemble grille.
- Place grille on glass surface, to ensure a proper fit. A gap, of no less than 1 business card (1/64") thickness, should be included at each bar end.
- Clean glass thoroughly with Isopropyl alcohol (rubbing alcohol). Allow to dry, then apply a Silane glass primer.
- Complete both steps prior to permanently adhering grille to interior and/or exterior glass surface(s). Do not use common glass cleaners, which may leave residue and reduce the tape bond strength.
- Additionally, we recommend using a microfiber cloth in the above application and a bead of caulking to assist with the adhesion. Ensure a firm surface when pressing the bars onto glass and allow to cure before moving.



DW X-REF	DW SKU	SIZE	DESCRIPTION	CALL SIZE	COLOR
<b>Aluminum SDL Kit</b>					
SAA	SDL4LKIT283068	SDL KIT 4 LITE	SDL SM KIT ALM VGRANDE 2868 & 3068 1/2L	2363	White
SAX	SDL3/4LKIT3080	SDL KIT 4 LITE	SDL SM KIT ALM VGRANDE 3080 3/4L	2664	White
SAW	SDL4LKIT3080	SDL KIT 4 LITE	SDL SM KIT ALM VGRANDE 3080 1L	2680	White
SAD	SDL4LKIT3068	SDL KIT 4 LITE	SDL SM KIT ALM VGRANDE 3068 3/4L	2648	White
SAE	SDL6LKIT2068	SDL KIT 6 LITE	SDL SM KIT ALM VGRANDE 2068 1L	2064	White
SAF	SDL6LKIT2868	SDL KIT 6 LITE	SDL SM KIT ALM VGRANDE 2868 1L	2264	White
SAI	SDL6LKIT3068	SDL KIT 6 LITE	SDL SM KIT ALM VGRANDE 3068 1L	2664	White
SAJ	SDL6LKIT2880	SDL KIT 6 LITE	SDL SM KIT ALM VGRANDE 2880 1L	2280	White
SAK	SDL6LKIT3080	SDL KIT 6 LITE	SDL SM KIT ALM VGRANDE 3080 1L	2680	White
SAL	SDL3/4LKIT2868	SDL KIT 6 LITE	SDL SM KIT ALM VGRANDE 2868 3/4L	2248	White
SAM	SDL3/4LKIT3068	SDL KIT 6 LITE	SDL SM KIT ALM VGRANDE 3068 3/4L	2648	White
SAN	SDL1LKIT2068	SDL KIT 10 LITE	SDL SM KIT ALM VGRANDE 2068 1L	2064	White
SAT	SDL1LKIT2868	SDL KIT 10 LITE	SDL SM KIT ALM VGRANDE 2868 1L	2264	White
SAP	SDL1LKIT3068	SDL KIT 10 LITE	SDL SM KIT ALM VGRANDE 3068 1L	2664	White
SAQ	SDL1LKIT2880	SDL KIT 10 LITE	SDL SM KIT ALM VGRANDE 2880 1L	2280	White
SAR	SDL1LKIT3080	SDL KIT 10 LITE	SDL SM KIT ALM VGRANDE 3080 1L	2680	White
<b>Aluminum Lineal SDL</b>					
SAG	SDLAL312WH	---	SDL 12' LINEAL 3-1/2" WHITE SMOOTH	26	White
SAH	SDLAL118WH	---	SDL 12' LINEAL 1-1/8" WHITE SMOOTH	26	White